



2. PREFERRED LIMITS AND FITS PER ANSI B4.1 (INCHES).
 1. DIMENSIONING & TOLERANCING PER ASME Y14.5M.

NOTES:



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UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	DRAWN
TOLERANCES:	SWC
FRACTIONS ± 1/32	CHECKED
ANG: MACH ± 0°30' BEND ± 2°	TCM
DECIMALS .XX ± .01	ENG APPR.
.XXX ± .005	TCM
HOLE Ø .XX ± .005	MFG APPR.
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M	Q.A.
MATERIAL	EAS
FINISH	PERP STRAIGHTNESS
	FLATNESS
	THREADS:
	EXTERNAL - CLASS 2A
	INTERNAL - CLASS 2B
	MACHINED SURFACES: ✓ U.O.S
NEXT ASSY	USED ON
APPLICATION	DO NOT SCALE DRAWING

NAME	DATE
SWC	2/4/2011
TCM	-
TCM	-
TCM	-
EAS	-

TITLE: ASSEMBLY, CHILLER, FM36CW, 25L X 15.50W X 23H		
PART NO. 20062-001		
SIZE	DWG. NO.	REV
B	FM20062	-
OLD PART NO. -		
SCALE: 1:8	WGT: 272.01 LBS	SHEET 1 OF 1